

Work Order ID 92684

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report

92684

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Item ID: D206-581-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Step Handle, fits LH or RH

Start Date: 11/06/12 Start Qty: 4.00

4

Cust Item ID:

Required Date: 11/23/12 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: *U*

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D206-581 | C | | | | | | | | |

100

0.00

100

DOCUMENT CONTROL

DC

Memo *M.A.*

0.00

Document Control

Photocopy bluefile & type labels per PPPD206-581-015

CHG001

4 *13/6/28 BG 13-6-27*

110

0.00

110

Pick Kit

Packaging

Memo

0.00

Packaging

4 *13/6/28* *11.10.13-06-27*

120

0.00

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

13-6-28

4

Work Order ID 92684

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Item ID: D206-581-015 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Step Handle, fits LH or RH
 Start Date: 11/06/12 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 11/23/12 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | Packaging | 0.00 | | | | | | | |
| *130* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP D206-581-015 | | | | | | | | |
| | Location: 031 | | | | | | | | |
| | PPP Rev: _____ | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

13/7/2 JF

13-01-21

Picklist Print

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Work Order ID: 92684

Parent Item: D206-581-015

Parent Item Name: Step Handle, fits LH or RH

Start Date: 11/06/12

Required Date: 11/23/12

Start Qty: 4.00

Required Qty: 4.00

Comments: Ipp Rev:A New Issue 10-07-16 JLM Verified By:DD

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|--------------------------|--|--------------|----|--|--|-----|------|---------|---|---|--|----------|--|
| D4103-1 Step / Handle | | Manufactured | No | | | 110 | Each | 11.0000 | 1 | 4 | | 11-06-27 | |
|--------------------------|--|--------------|----|--|--|-----|------|---------|---|---|--|----------|--|

Smb 4X

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST237 | 11 | |
| 100850 | 5 | |
| 87276 | 2 | |
| 94573 | 4 | |

80-005-3-8

INSERT

Purchased No

110 Each 51.0000

Smb 4X

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST380 | 51 | |
| 122457 | 1 | |
| 124917 | 30 | |
| M126140 | 20 | |

MS27039-4-11

Screw

Purchased No

110 Each 32.0000

Smb 4X

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST307 | 32 | |
| 104016 | 12 | |
| m125807 | 20 | |

NAS1149D0416J

WASHER

Purchased No

110 Each 140.0000

Smb 4X

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST293 | 140 | |
| m125773 | 140 | |

Picklist Print

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Work Order ID: 92684

Parent Item: D206-581-015

Parent Item Name: Step Handle, fits LH or RH

Start Date: 11/06/12

Required Date: 11/23/12

Start Qty: 4.00

Required Qty: 4.00

NA51149D0463J
WASHER

Purchased

No

110

Each

1,069.0000

2

8

11.10.13-06-27

Shs 4A

Location

Loc Qty

Loc Code

FP001

2

122441

2

ST007

12

121912

12

ST294

1055

119097

2

124198

35

124778

1018

8X

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Shop Packet Print

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5.0 PART LIST

5.1 D407-581-111/-011 AND D206-581-113/-013/-014/-015/-017 KITS

| Qty -111 | Qty -113 | Qty -011 | Qty -013 | Qty -014 | Qty -015 | Qty -017 | Part Number | Description |
|-------------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|---------------------------------------------|
| X | | | | | | | D407-581-111 | PRE-FLIGHT KIT (407) |
| | X | | | | | | D206-581-113 | PRE-FLIGHT KIT (206A/B/L/L1/L3/L4) |
| 2 | | X | | | | | D407-581-011 | PRE-FLIGHT STEP KIT, LH/RH (407) |
| | 1 | | X | | | | D206-581-013 | PRE-FLIGHT STEP KIT, LH (206A/B/L/L1/L3/L4) |
| | 1 | | | X | | | D206-581-014 | PRE-FLIGHT STEP KIT, RH (206A/B/L/L1/L3/L4) |
| 4 | 4 | | | | X | | D206-581-015 | STEP HANDLE KIT |
| | | | | | | X | D206-581-017 | RETENTION STRAP KIT |
| | | | | | | 2 | D3031-3 | LOOP |
| | | 1 | 1 | 1 | | | D4101-041 | PRE-FLIGHT STEP ASSEMBLY |
| | | | 1 | | | | D4102-1 | SHIM (206 LH) |
| | | | | 1 | | | D4102-2 | SHIM (206 RH) |
| | | 1 | | | | | D4102-3 | SHIM (407) |
| | | | | | 1 | | D4103-1 | STEP HANDLE |
| | | | | | | 1 | D4104-041 | DOUBLER ASSEMBLY |
| | | | | | | 1 | D4105-1 | STRAP |
| | | | | | | 2 | 80-004-2D8 | INSERT |
| | | | | | 2 | | 80-005-3-8 | INSERT |
| | | 6 | 6 | 6 | | | 80-005-3-16 | INSERT |
| | | | | | | 8 | CR3243-4-1 | RIVET |
| | | | | | | 2 | MS21042L3 | NUT |
| | | | | | | 2 | MS24694-S47 | SCREW |
| | | | | | | 2 | MS24694-S50 | SCREW |
| | | | | | | 2 | MS24694-S52 | SCREW |
| | | | | | 2 | | MS27039-4-11 | SCREW |
| | | 6 | 6 | 6 | | | MS27039-4-14 | SCREW |
| | | | | | | 2 | NAS1149D0332J | WASHER (or AN960JD10L) |
| | | 6 | 6 | 6 | 2 | | NAS1149D0416J | WASHER (or AN960JD416L) |
| | | | | | 2 | | NAS1149D0463J | WASHER (or AN960JD416) |

